



INFINO	Grade	WR-7250HS
	Resin Type	PC/ASA

Automotive

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ASTM D792	Natural or representative color	-	1.16
Melt Flow Index	ASTM D1238	250°C, 10kg	g/10min	34
Mold Shrinkage(MD)	ASTM D955	Flow at 3.2mm(MD)	%	0.4~0.6
Mold Shrinkage(MD)	ASTM D955	X-Flow at 3.2mm(TD)	%	0.4~0.6
Mechanical				
Tensile Strength at Yield	ASTM D638	50mm/min	kgf/cm ²	600
Tensile Strain at break	ASTM D638	50mm/min	%	110
Tensile Modulus	ASTM D638	50mm/min	kgf/cm ²	20000
Tensile Strength at break	ASTM D638	50mm/min	kgf/cm ²	580
Flexural Strength	ASTM D790	10mm/min	kgf/cm ²	850
Flexural Modulus	ASTM D790	10mm/min	kgf/cm ²	22500
Izod Impact Strength(notched)	ASTM D256	1/4 inch at 23°C	kgf-cm/cm	35
Izod Impact Strength(notched)	ASTM D256	1/8 inch at 23°C	kgf-cm/cm	65
Izod Impact Strength(notched)	ASTM D256	1/4 inch at -30°C	kgf-cm/cm	12
Izod Impact Strength(notched)	ASTM D256	1/8 inch at -30°C	kgf-cm/cm	15
Rockwell Hardness	ASTM D785	R-Scale	-	118

Thermal

Heat Deflection Temperature	ASTM D648	18.56kgf/cm ² , 6.4mm	°C	113
Heat Deflection Temperature	ASTM D648	4.6kgf/cm ² , 6.4mm	°C	125
VICAT Softening Temperature	ISO 306	B/50	°C	129
Linear Thermal Coefficient	ASTM E831	Flow at 40~100°C	x10 ⁻⁵ cm/cm/°C	7.5
Linear Thermal Coefficient	ASTM E831	X-Flow at 40~100°C	x10 ⁻⁵ cm/cm/°C	8.7

1. The above figures are the representative values based on NP, which may vary from color to color, and can be used as a reference only for the purpose of selecting materials.
2. The above figures are basic guidelines for selecting materials; therefore, they are not regarded as the official specifications for materials involved, and cannot be used for the purpose of designing a mold.
3. The above values can be adjusted in accordance with processing conditions, and the specific change in value is allowed only within a limited range in which adjustment has no adverse or negative impact on the final product.

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* The last update date : 2017/11/14